

Date: Tuesday, 3/20/2007 1:54:09 PM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SET SCREW
Job Number : 31384	
Estimate Number : 12804	
P.O. Number : <u>N/A</u>	Part Number : D35851
This Issue : 3/20/2007 S.O. No. : <u>N/A</u>	Drawing Number : D3585 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : <u>N/A</u> Type : PURCHASED PARTS	Drawing Revision : A
Previous Run :	Material : <u>N/A</u>
Written By : <u>[Signature]</u>	Due Date : 3/27/2007
Checked & Approved By : <u>9/07/03/20</u>	Qty: <u>100</u> Um: Each
Comment : Est Rev. A New Issue 07-03-20 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: Issue P/O: 3382
Purchase Part Number: 90289A352
Supplier: Mc Master Carr
Certificate of conformity is required

CL07/03/22

100

2.0	90289A352	SET SCREW
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)
SET SCREW

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Receive & Inspect For Transit Damage
Ensure certificate of conformity is attached

EP07/03/27

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

2070327

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

EP07/03/28 (99)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/03/29

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SET SCREW

Job Number: 31384

Part Number: D35851

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(100)

Comment: FINAL INSPECTION/W/O RELEASE

07/03/29

Job Completion



07-03-29

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

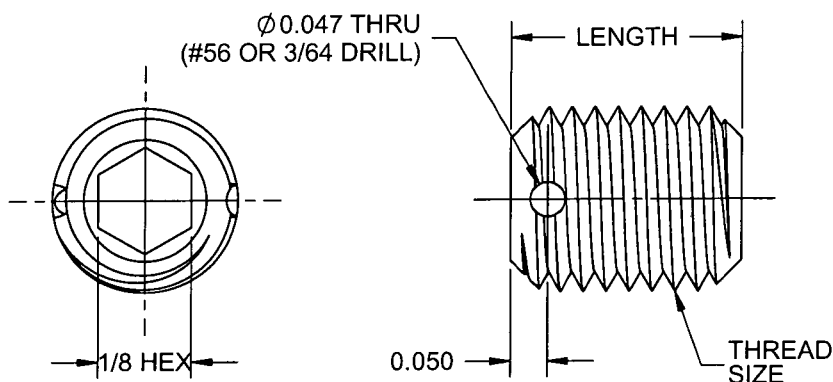
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>13</i>	DRAWN BY <i>13</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>#</i>	DRAWING NO. D3585	REV. A SHEET 1 OF 1
DATE 07.01.02		TITLE SET SCREW	SCALE NTS
REV A	DATE 07.01.02	DESCRIPTION NEW ISSUE	

SPECIFICATION CONTROL DRAWING

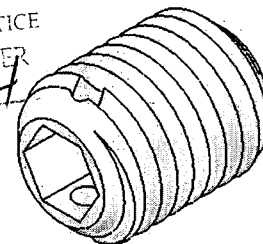


P/N	THREAD SIZE	LENGTH	POSSIBLE SUPPLIER
D3585-1	1/4-28 UNF	0.313	McMASTER-CARR P/N 90289A352

NOTES:

- 1) TYPE: KNURLED CUP POINT SET SCREW
- 2) MATERIAL: BLACK-OXIDE ALLOY STEEL
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO *31384*



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11 DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON
MAIN FINISHED GOODS LOCATION

K6A 1

**YOUR PURCHASE
ORDER NUMBER**

3382

Today's Date: 5/22/07

MCMASTER-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500

PAGE

1 OF 1

MCH NUMBER

2521024-01

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1- 92-05 24-18	90289 A352	1 PK	ALLOY STL KNURLED CUP POINT SOCKET SET SCREW 1/4"-28 THREAD, 5/16" LENGTH PKG= 100 EA/PK	1	1 PK	1
3-299	63215 K34	20 EA	STAINLESS STEEL BALL JOINT SWIVEL BEARING PTFE LINED, 3/8" ID, 13/16" OD, 13/32" O'ALL WIDTH	2	20 EA	20

EP 05/03/24